

21<sup>st</sup> INGEDE Symposium  
8 February 2012 in Munich



**INGEDE**

International  
Association of the Deinking Industry

Introduction of new member Kübler & Niethammer  
& Outlook 2012

Ulrich Höke



**KÜBLER & NIETHAMMER**  
**PAPIERFABRIK KRIEBSTEIN AG**

156 Years of papermaking tradition

## History (I)



- Was founded 15 March 1856
- Until 1945 the mill had been the largest, non listed, integrated mill in Germany



- 1954 Rebuilding with PM 1 for newsprint production after total removal of the plant in 1946
- 1960 PM 2 Silk paper, 1965 PM 3 Tissue production
- 1966 first deinking line with production of 20 t/ d

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## History (II)



- 1990 re-purchase by family of Niethammer
- 1993 commissioning of deinking plant 240 t/ d
- 2001 Sale of tissue production (PM 3) to WEPA
- 2003-2011 Investments in the production of high quality coated grades, Janus Calender, overall quality improvements, heat recovery
- 2011 new paper storage

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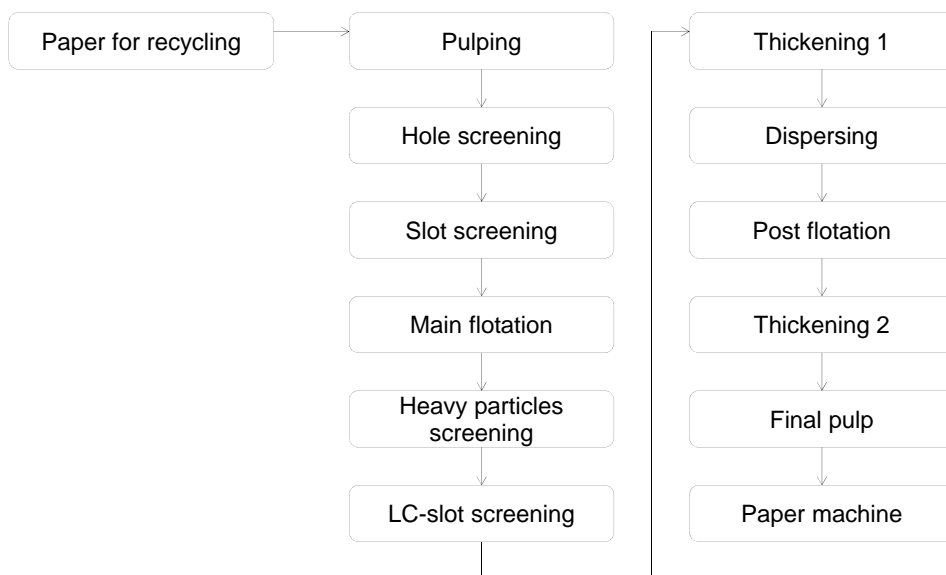
## Facts and figures



- 113 employees and 14 apprentices
- Capacity: 85–87 000 t/a coated graphic paper made from 100% paper for recycling
- White TOP Testliner 80–90 g/m<sup>2</sup>
- Heat- and coldset paper 48–100 g/m<sup>2</sup>
- Production is FSC certified

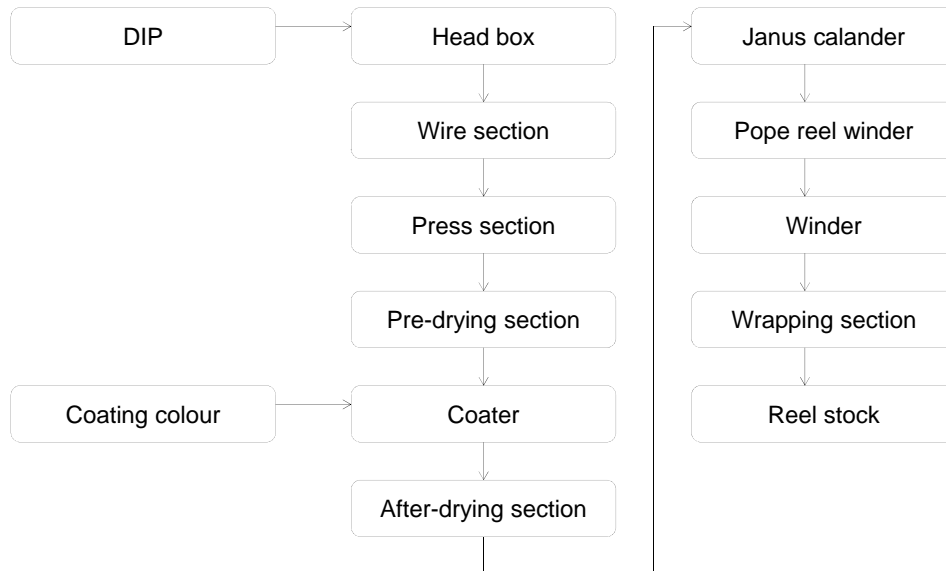
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## Process description - Deinking plant



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# Process description - Paper machine 1



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